



**Spartan UK Ltd**

**Declaration of Performance**

(according to Annex III of EU Regulation No. 305/2011 and ammended per EU Regulation No. 574/2014)

**DOP/2019/S235J2W**

Unique identification code of the product - type:  
**DOP/2019/S235J2W**

Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification:

**Hot - rolled steel plates from structural steels accordant to the regulations of EN10025-2,-3,-5**

Name, registered trade name or registered trade mark and contact address of the manufacturer:

**Spartan UK Ltd**  
**Ropery Road, Teams, Gateshead, Tyne and Wear, NE8 2RD, United Kingdom**  
Tel. : +44 (0) 191 4604245  
E-mail: gary.robinson@spartanuk.co.uk

Name and representative whose mandate covers the tasks specified in Article 12 (2):

**Not Applicable**

System or systems of assessment and verification of constancy of performance (AVCP) of the construction product as set out in Annex V to Regulation (EU) No. 305/2011:

**System 2+**

In case of the declaration of performance concerning a construction product covered by a harmonized standard:

**Hot rolled plates from structural steels with strength level S235 up to S460 according to EN 10025-1:2004**

**Notified factory production control certification body TUV NORD Systems GmbH & Co. KG No. 0045**

**Große Bahnstraße 31**  
**D-22525 Hamburg**  
**Germany**

**Certificate No: 0045-CPR-0950 dated 15/10/2020**

The performance of the product identified in points 1 and 2 is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identify above

Signed for and on behalf of the manufacturer by:

**Gary Robinson, Quality Manager**

Gateshead, 20th of October 2020

Essential Characteristic	Declared Performance		Harmonised Standard
	Nominal thickness (mm)	Values (MPa) Min	
Yield Strength	≤ 16	235	EN 10025-1 (2004)
	> 16 ≤ 40	225	
	> 40 ≤ 63	215	
	> 63 ≤ 80	215	
	> 80 ≤ 100	215	
	> 100 ≤ 150	195	
Tensile Strength	Nominal thickness (mm)	Values (MPa)	EN 10025-1 (2004)
	≥ 3 ≤ 100	360 to 510	
	> 100 ≤ 150	350 to 500	
Elongation	Nominal thickness (mm)	Values (%) Min	EN 10025-1 (2004)
	> 3 ≤ 40	24	
	> 40 ≤ 63	23	
	> 63 ≤ 100	22	
	> 100 ≤ 150	22	
Impact strength for longitudinal test specimens KV at -20°C	Nominal thickness (mm)	Values (J)	EN 10025-1 (2004)
	≤ 150	min 27	

**Chemical composition of the ladle analysis:**

	C % max.	Si % max.	Mn %	P %	S % max.	N % max.	Addition of nitrogen binding elements	Cr %	Cu %
S235J2W	0.13	0.40	0.20 - 0.60	max. 0.035	0.030	-	yes	0.40 - 0.80	0.25 - 0.55

**Maximum CEV based on ladle analysis**

	Maximum CEV in % for nominal product thickness in mm
S235J2W	0.44



0045

**Spartan UK Ltd, Ropery Road, Gateshead, Tyne and Wear, NE8 2RD Great Britain**

**O6**

**0045-CPR-0950**

**DOP No: DOP/2019/S235J2W**

**EN10025-1:2004**

**Hot rolled plates from structural steels of Grade S235J2W / 1.8961 according to EN10025-5:2019**

**Intended uses:**

**Building constructions or civil engineering in accordance with EN1090 when supplied with 3.1 certification to EN10204 containing product identification details.**

Information on regulated characteristics in accordance with EN10025-5 for:

**Tensile Strength:**

**Yield Strength:**

**Elongation:**

**Impact Strength:**

**Weldability:**

**Regulated substance: No performance determined**